

# Ingersoll-Rand®

# NEW

## P33 Series Non-Lube Air Modular Drills

Power and Flexibility for Multi-Task Work Environments



**IR** Ingersoll-Rand®

# P33 Series

The Modular Drill Series  
for the Next Generation



**W**hen Engineering know-how, state of the art design and ergonomics meet along with quality and new requirements of flexible production: Ingersoll-Rand provides you with it's latest P33 generation of modular drills.

The Ingersoll-Rand P33 modular drill range, originates as an evolution from successfull P27 drill range, providing same ideal flexibility, ergonomics, but with an even more powerfull motor as well as outstanding level of quality and precision & performance.



The P33 Series drills are manufactured in our plant implementing the highest ISO 9001 quality assurance system, with full traceability.  
(Certificate AFAQ No.1998 / 9056 available on request)



## Flexibility and Interchangeability

- One motor 0.33 KW (0.44 hp).
- Pistol or straight modular handle.
- Wide range of speeds available, from 660 to 5400 rpm.
- 11 modular drill attachments, with 30°, 90°, 180° angle heads and additional in-line heads.
- P33 is fully interchangeable with the P27 range of attachments and accessories.
- P33 is the ideal tool for the multi-task drilling environment, it matches operator needs for accuracy and precise drilling operations according to material and application requirements.

## Operator Confort and Ergonomics

- Lube free motor for a clean working environment.
- Low level of noise with 71 dB(A).
- Sof touch housing for a more ergonomic grip.
- Quick change motor and attachment to provide end user with fast changeover.

## Economic Effectiveness

P33 Modular air drills remains your best choice also for reduced motor units and atachements investment as well as reduced spares inventories and easy maintenance.

## Fixed Straight Models Also Available

- 8 straight fixed drills with chuck.
- Speed from 660 to 18000 rpm.
- Same motor and gears as modular models.



# P33 Series Air Modular Drills

## Motor modules

### SOFT-TOUCH, NON-SLIP GRIP ON STRAIGHT MOTOR MODULES

Insulates skin from cold metal housing and minimises vibrations. Secures grip with minimal grip force.

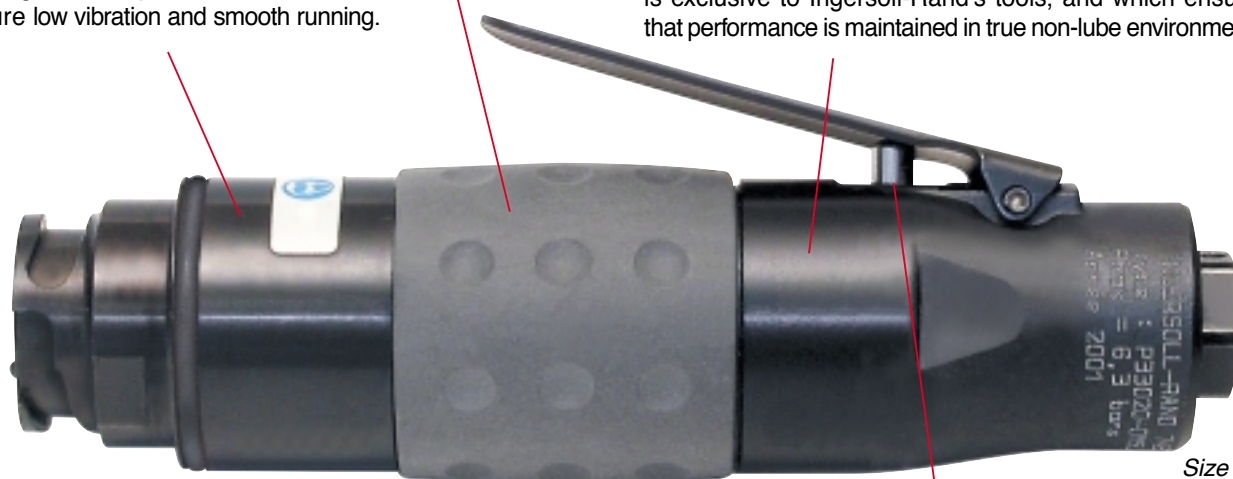
### HIGH EFFICIENCY GEARING

The precision gearing is mounted on precision ball bearings and high resistance bearings in composite material which ensure low vibration and smooth running.

### LIGHTWEIGHT LUBE-FREE MOTOR AND VANES

High power high torque air motor. Identical to all models for reduced spares inventory and easy maintenance.

The motor is a specially designed lube-free motor, using a steel rotor, a cast iron stator and light aerospace alloy flanges. The vanes are of a self-lubricating composite material which is exclusive to Ingersoll-Rand's tools, and which ensures that performance is maintained in true non-lube environments.



Size 1:1



### Pistol Grip Motor Modules

The pistol modules offer the same features and modular possibilities as the straight modules.

They offer an ergonomic handle and a progressive speed control at trigger.

An horizontal hanger is available as an option.

### PROGRESSIVE SPEED THROTTLE

All straight motor modules have a sensitive and progressive throttle for precise control (control by lever as standard).

The 3200 and 5400 rpm motor modules are also available with button throttle control.

A self-locking lever is available as an option.



### MODULAR DRILL KITS

Custom drill kits are available, combining motor modules with attachments, collets and accessories.

Please contact your local distributor or Ingersoll-Rand office for further details.



# P33 Series Air Modular Drills

## Attachments and Configurations

**EXCLUSIVE TO  
INGERSOLL-RAND  
P33 SERIES,  
UNIQUE WORLDWIDE  
PATENTED MECHANISM**



**PATENTED  
DRILLING  
ATTACHMENT  
WITH 360°  
ROTATING HEAD  
MECHANISM**

Allows the head to be located at any of 18 positions, at 20° intervals.

The patented mechanism for attaching and orienting the drill heads is very simple to perform and safe.  
**Attachment change in 3 seconds.**

### MODULAR BEVEL GEAR CONSTRUCTION

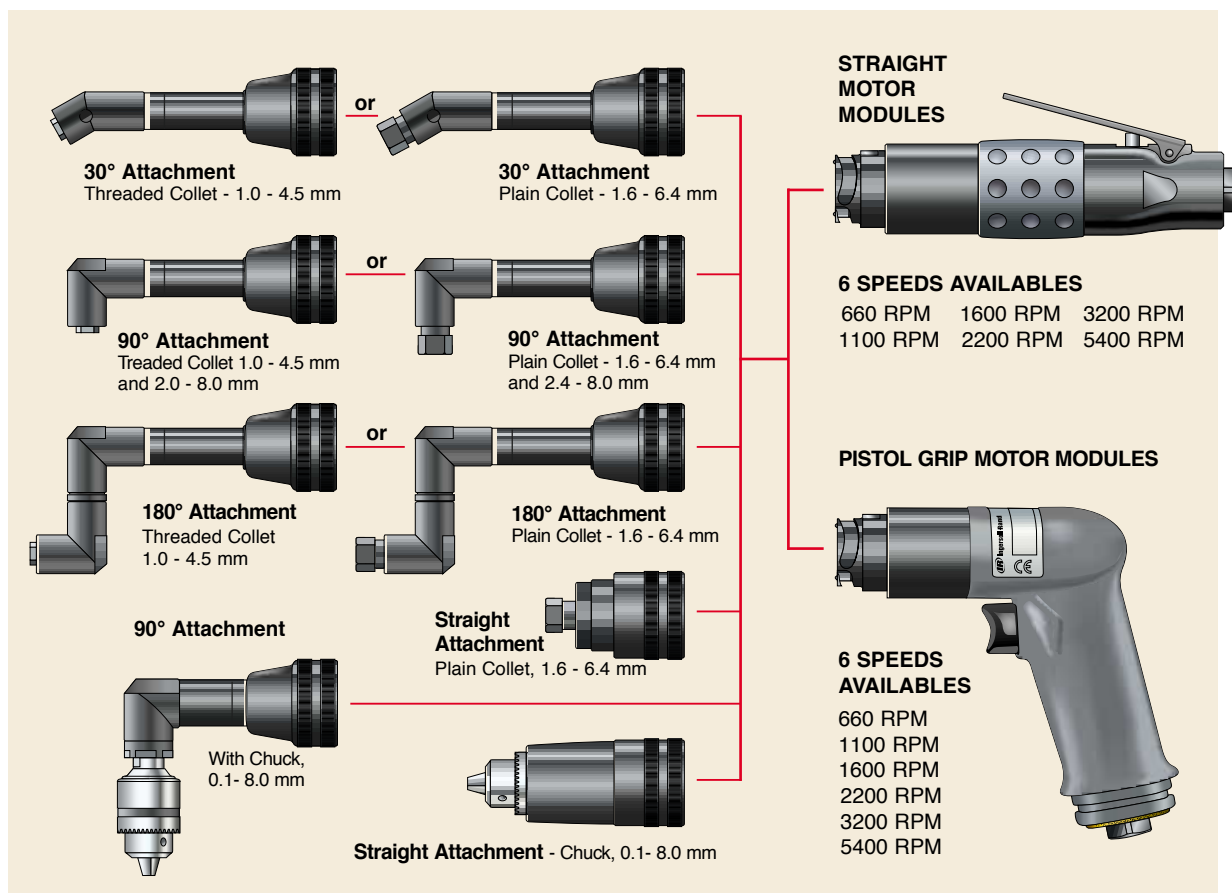
All gearing in the angle head is mounted on ball bearings to ensure high linearity and low noise. One bevel gear is common throughout all heads to reduce spares inventory and to simplify repair.

### DRILLING ATTACHMENT SPINDLES:

The drilling attachments are available with plain collet, threaded collet or chuck



## P33 Configurations





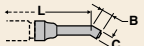
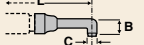
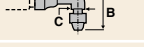
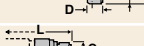
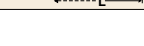


# P33 Series Air Modular Drills

## Specifications

### Modular Drills: Motor Modules and Drill Attachments



Model number	Free speed	Rated power at 620 kPa (90 psi)	Stalling torque *	Total weight	Side to centre distance	Module length A
	rpm	kW	Nm	kg	mm	mm
<b>STRAIGHT GRIP MOTOR MODULE – LEVER CONTROL</b>						
P33006-DMSL	660	0.33	16	0.79	22	179
P33011-DMSL	1100	0.33	9.5	0.79	22	179
P33016-DMSL	1600	0.33	6.8	0.79	22	179
P33022-DMSL	2200	0.33	4.5	0.67	22	164
P33032-DMSL	3200	0.33	3.2	0.67	22	164
P33054-DMSL	5400	0.33	1.9	0.67	22	164
<b>STRAIGHT GRIP MOTOR MODULE – BUTTON CONTROL</b>						
P33032-DMSL-B	3200	0.33	3.2	0.64	22	164
P33054-DMSL-B	5400	0.33	1.9	0.63	22	164
<b>PISTOL GRIP MOTOR MODULE – TRIGGER CONTROL</b>						
P33006-PMSL	660	0.33	16	0.92	21.3	161
P33011-PMSL	1100	0.33	9.5	0.92	21.3	161
P33016-PMSL	1600	0.33	6.8	0.92	21.3	161
P33022-PMSL	2200	0.33	4.5	0.80	21.3	146
P33032-PMSL	3200	0.33	3.2	0.80	21.3	146
P33054-PMSL	5400	0.33	1.9	0.80	21.3	146

Drill attachment	Model number	Collet/chuck capacity	Total length L with motor (A)	Dimensions B	C	D	Attachment weight
		mm	mm	mm	mm	mm	kg
 30° / Threaded collet	R33M030P45	1.0 - 4.5	A+93	19.5	17	-	0.24
	R33M030P64	1.6 - 6.4	A+93	31.5	17	-	0.24
 90° / Threaded collet	R33M090P45	1.0 - 4.5	A+97	31	17	-	0.24
	R33M090F80	2.0 - 8.0	A+93	49	25	-	0.36
 90° / Plain collet	R33M090P64	1.6 - 6.4	A+97	43	17	-	0.25
	R33M090P80	2.4 - 8.0	A+66	53	25	-	0.39
 90° / Chuck	R33M090M80	0.1 - 8.0	A+66	97.3	30	-	0.54
 180° / Threaded collet	R33M180P45	1.0 - 4.5	A+97	63.2	17	31	0.30
	R33M180P64	1.6 - 6.4	A+97	63.2	17	43	0.32
 Straight / plain collet	R33M000P64	1.6 - 6.4	A+43	-	17	-	0.16
 Straight / chuck	R33M000M80	0.1 - 8.0	A+72	-	40	-	0.38

### Non-Modular Drills Straight Configuration with Chuck



Model number	Free speed	Rated power at 620 kPa (90 psi)	Stalling torque *	Chuck capacity	Total weight	Side to centre distance	Drill length
	rpm	kW	Nm	mm	kg	mm	mm
P33006-DSL	660	0.33	16	10	1.0	22	235
P33011-DSL	1100	0.33	9.5	10	1.0	22	235
P33016-DSL	1600	0.33	6.8	8	0.94	22	227
P33022-DSL	2200	0.33	4.5	8	0.90	22	212
P33032-DSL	3200	0.33	3.2	8	0.90	22	212
P33054-DSL	5400	0.33	1.9	6	0.90	22	212
P33110-DSL	11000	0.33	0.9	6	0.96	22	227
P33180-DSL	18000	0.33	0.55	6	0.90	22	212

\* A dead handle is recommended for torques above 6 Nm.

# P33 Series Air Modular Drills

## Additional Equipment and Accessories

### Drill Accessories



Description	Part Number
Chuck guard *	128037
Self-locking lever	131655
Vertical hanger (for straight modules)	128065
Horizontal hanger (for pistol modules)	118303

\* For all P33 models with chuck capacity up to 8 mm.



### Replacement Chucks and Keys

Corresponding attachment or drill	Chuck capacity (mm)	Thread (female)	Drill chuck part no.	Chuck key part no.
<b>R33M090M80</b>				
Angle attachment <sup>(1)</sup>	0-8	3/8"-24	115313	117271
<b>R33M000M80</b>				
Straight attachment <sup>(1)</sup>	0-8	3/8"-24	115313	117271
<b>P33</b>				
Straight/Fixed drills <sup>(2)</sup>	0-6		117269	117271
	0-8	3/8"-24	115313	117271
	0-10		117311	117312

(1) Supplied as standard with the attachment.

(2) Supplied as standard with the drill.

### Collets for R33 Angle Heads

All heads are supplied without collets as standard.



#### Threaded collets for P45 angle head

#### Plain collets for P64 angle head

#### Plain collets for P80 angle head

#### Threaded collets for F80 angle head

Ø	Part no.	Ø	Part no.	Ø	Part no.	Ø	Part no.
1.0	120071	1.6	128250	2.4	128280	2.0	128310
1.5	120072	1.8	128251	2.6	128281	2.5	128311
2.0	120073	2.0	128252	2.8	128282	3.0	128312
2.2	120102	2.2	128253	3.0	128283	3.5	128313
2.4	120106	2.4	128254	3.2	128284	4.0	128314
2.5	120074	2.6	128255	3.4	128285	4.5	128315
3.0	120075	2.8	128256	3.6	128286	5.0	128316
3.1	120105	3.0	128257	3.8	128287	5.5	128317
3.17	120101	3.2	128258	4.0	128288	6.0	128318
3.25	120104	3.4	128259	4.2	128289	6.5	128319
3.3	120113	3.6	128260	4.4	128290	7.0	128320
3.5	120076	3.8	128261	4.6	128291	7.5	128321
3.6	123991	4.0	128262	4.8	128292	8.0	128322
3.7	121552	4.2	128263	5.0	128293	—	—
3.8	125783	4.4	128264	5.2	128294	—	—
3.9	120107	4.6	128265	5.4	128295	—	—
4.0	120077	4.8	128266	5.6	128296	—	—
4.1	120103	5.0	128267	5.8	128297	—	—
4.2	120110	5.2	128268	6.0	128298	—	—
4.5	120078	5.4	128269	6.2	128299	—	—
—	—	5.6	128270	6.4	128300	—	—
—	—	5.8	128271	6.6	128301	—	—
—	—	6.0	128272	6.8	128302	—	—
—	—	6.2	128273	7.0	128303	—	—
—	—	6.4	128274	7.2	128304	—	—
—	—	—	—	7.4	128305	—	—
—	—	—	—	7.6	128306	—	—
—	—	—	—	7.8	128307	—	—
—	—	—	—	8.0	128308	—	—



KAVON CZ s.r.o.

Sídlo společnosti:

Smilova 777

530 02 Pardubice

Provozovna:

Medlešice 139

538 31 Chrudim

info@kavon.cz

www.kavon.cz

Pobočky:

#### Praha

Geologická 2,

152 00 Praha 5

tel./fax.: 222 741604

mobil: 603 848 716

email: skridlovsky@kavon.cz

#### Mladá Boleslav

Staré Město 85

293 01 Mladá Boleslav

tel.: 326 322 158

mobil: 736 753 975

email: kavon.mb@kavon.cz

#### Brno

Hviezdoslavova 55

627 00 Brno-Slatina

tel.: 548 213 068

mobil: 603 893 537

email: simko@kavon.cz